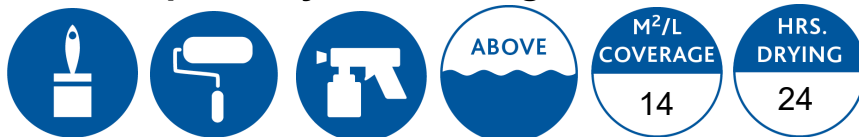


Epifanes Waterline Paint

One-component yacht coating for use on the waterline



PRODUCT DESCRIPTION

High gloss yacht paint for painting a stripe near the waterline. This paint is very easy to apply at all temperatures. offers good gloss retention and it is easy to maintain over time. Due to the high concentration of pigments, it has a high covering power.

Field of use: In a new system for wood, steel, GRP and aluminium in combination with the appropriate primer/paint. On existing paints regardless of branch. This paint can also be used for all other area's where a larger can is not necessary.

PRODUCT INFORMATION

Type	Oxidative drying
Base	Linseed oil / modified alkyd resin
Gloss	High gloss
Colour	White - light blue - dark blue - bright red - black - green
Density at 20°C.	0,95 - 1,30 g/cm³ depending on colour
Viscosity	40 seconds ISO-cup 6 mm
Solids Contents	55 ± 2 vol. %
VOC-level	296 g/l
Packing	250 ml
Shelf life	In closed unopened container stored in a dry room at temperatures between 5 - 30°C approx. 3 years.
Rec. filmthickness	70 - 80 µm wet = 40 - 45 µm dry
Thinner brush	Epifanes Brushthinner for Paint & Varnish or a good quality white spirit
Thinning in general	Thinning ratio depends on product temperature and working area. Avoid overthinning. For thinning ratios, refer to the Epifanes paint systems.

Drying times	10°C.	15°C.	20°C.	25°C.
Dust dry	8 hours	6 hours	4 hours	2 hours
Sandable/Recoatable	48 hours	36 hours	24 hours	20 hours

The above mentioned drying times are indicative at 65% RAH and 45 µm dry filmthickness. Drying also depends on the amount of ventilation and applied wet filmthickness. Higher wet filmthickness and/or poor ventilation results in longer drying times. Especially horizontal parts may take longer to dry due to high wet filmthickness. Allow each paint coat sufficient time to dry. Do not apply wet-on-wet!

Theoretical coverage 14m² per liter @ 40 µm dry filmthickness

Practicle coverage Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.



Epifanes Waterline Paint

One-component yacht coating for above the waterline

APPLICATION

Conditions during application	Temperature	minimal 8°C. - maximal 30°C.
	Relative air humidity	minimal 50% - maximal 85%

Best results are achieved by using a roller or longhaired soft brush. Evenly distribute the paint over the surface and do not retipp. Do not apply wet-on-wet. Do not apply excessive wet films to avoid the formation of curtains and drying problems. Avoid painting in direct sunlight or much wind. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. The maximum difference in temperature between the surface and the paint is 3°C. In case the product "pulls" and is difficult to apply, 10% Epifanes Brush thinner may be added. After drying, lightly sand the surface with P400 or Scotch Brite before applying the next coat. Always sand fresh coats by hand.

System build up

First apply the full system of primer and top coat on the hull of the boat. Give it enough time to cure. After curing, tape of the waterline and lightly sand the surface that needs to be painted. Apply the waterline paint and remove the masking tape to prevent adhesion of the masking tape to the surface. The Waterline paint can also be applied directly to a GRP surface when the surface is well cleaned and sanded.

Theoretical coverage

14m² per liter @ 40 µm dry film thickness

Practicle coverage

Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.

Recoatibility with other Epifanes products

Epifanes Mono-urethane Yacht Paint	Epifanes Satin Finish
Epifanes Non-skid deck coating	Epifanes Flat Black
Epifanes Nautiforte Yacht Paint	

Safety

The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

DISCLAIMER OF WARRANTIES. Seller makes no express warranties. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. In the event a warranty is created by law, buyer's EXCLUSIVE REMEDY shall be the replacement of any defective product. No other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available to buyer.

W. Heeren & Zoon BV
Oosteinderweg 32
1432 AL Aalsmeer
Netherlands
Phone +31 297 – 360366
info@epifanes.nl
www.epifanes.nl

EPIFANES®
Yacht Coatings