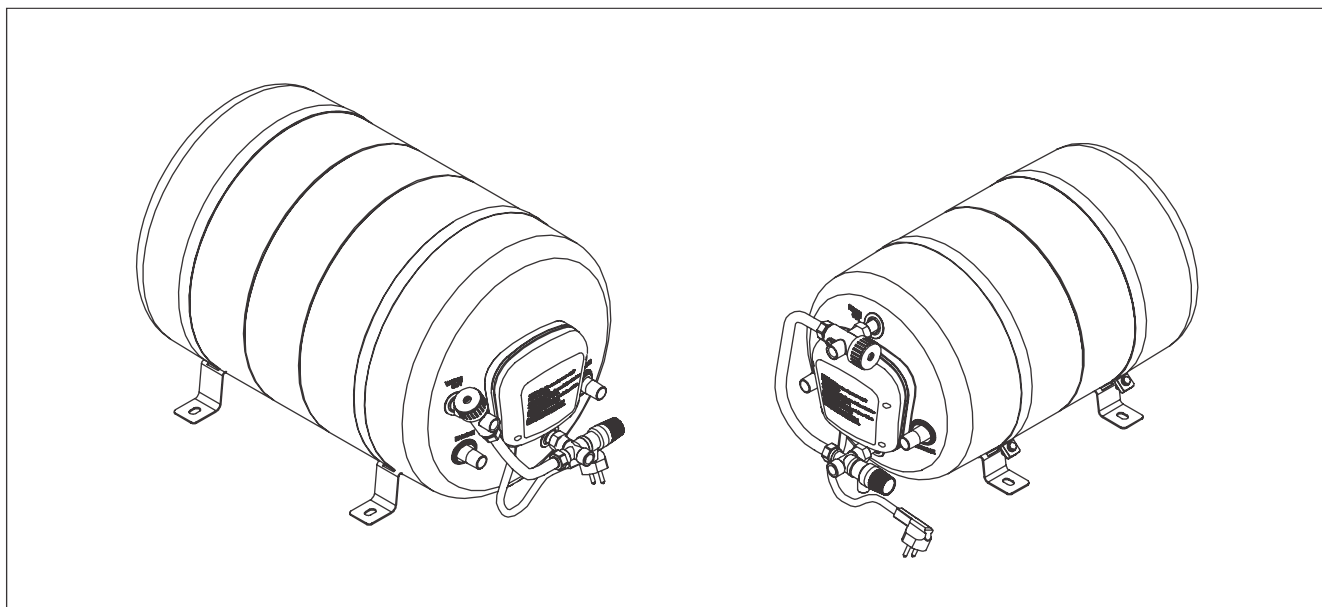


isotherm

Isotherm Spa

Marine water heater – Scaldabagno náutico –
Marine Warmwasserberierter – Chauffe-eau marine –
Marin varmvattenberedare – Calentador de agua náutico –
Marine tapwaterboiler – Морской водонагреватель



GB - Operators Manual
IT - Manuale istruzioni
DE - Bedienungsanleitung
FR - Manuel d'utilisation
SE - Bruksanvisning
ES - Manual de operación
NL - Gebruiksaanwijzing
RU - Инструкция для пользователя

indel

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Notes:

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1. Safety instructions

This manual has been compiled to help you to operate your water heater with safety and pleasure. It contains information about operation and maintenance.

Please read it carefully and make yourself familiar with the product and keep this manual in a safe place on board.

It is important that your water heater is correctly installed and maintained. During the winter period when the unit is not being used it is essential that it is drained to avoid risk of damage due to freezing.

Every single water heater is individually pressure tested prior to delivery and carries a two year factory warranty in respect of defects in material and/or manufacture.

Indel Marine S.r.l. accepts no responsibility or liability for damage to equipment, injury to personnel that may result from improper installation or operation of this product.



Danger!

All electrical installations on board must be carried out by authorized specialists. The water heater must be properly grounded to the AC system.



Danger!

Always use recommended wire size, fuse/circuit breaker and a GFC-breaker.



Warning!

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified person in order to avoid a hazard.



Warning!

Do not connect the heater element to the power net until the water heater tank is filled with water.



Warning!

Only pure and drinkable freshwater must be used, salt (chlorides) must be less than 50 mg/Lt and electrical conductivity must be less than 200 $\mu\text{S}/\text{cm}$. This is a condition for the validity of the warranty because if this is not respected the stainless steel in the tank can be damaged.



Warning! Risk of scalding, the hot water in the water heater will be as hot as the engine.

Caution!

Consider the chapter 4.5 electrical connections regarding risk of corrosion in connection with shore power.

Caution! Follow carefully the engine manufacturers instructions regarding connection to the engine cooling system.

Caution! When there is a risk of freezing see chapter 6.2.



Warning!

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities, or lack experience and knowledge, if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



DANGER! The pressure relief device is to be operated regularly to remove lime deposits and to verify that it is not blocked.

Failure to operate the relief valve easing gear at least once every six months may result in the water heater exploding.

Continuous leakage of water from the valve may indicate a problem with the water heater.

The discharge pipe(waste water hose) connected to the pressure-relief valve must always have a continuously downward direction and to be in a frost free environment, and its outlets should be permanently connected to the atmosphere (free outlets). There must be no valves or skin fittings fitted to the waste water hose. A small quantity of water can drain from the relief valve when the tank is heated and this is normal.

If the water supply pressure exceeds the rated pressure, a pressure reducing valve is to be fitted in the installation.

Environment:

This appliance is marked according to the European directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE).

By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product.

The symbol  on the product, or on the accompanying documents indicates that this appliance may not be treated as household waste.

Instead it should be handed over to the applicable collection point for the recycling of electrical and electronic equipment. Disposal must be carried out in accordance with local environmental regulations for waste disposal.

For more detailed information about treatment, recovery and recycling of this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

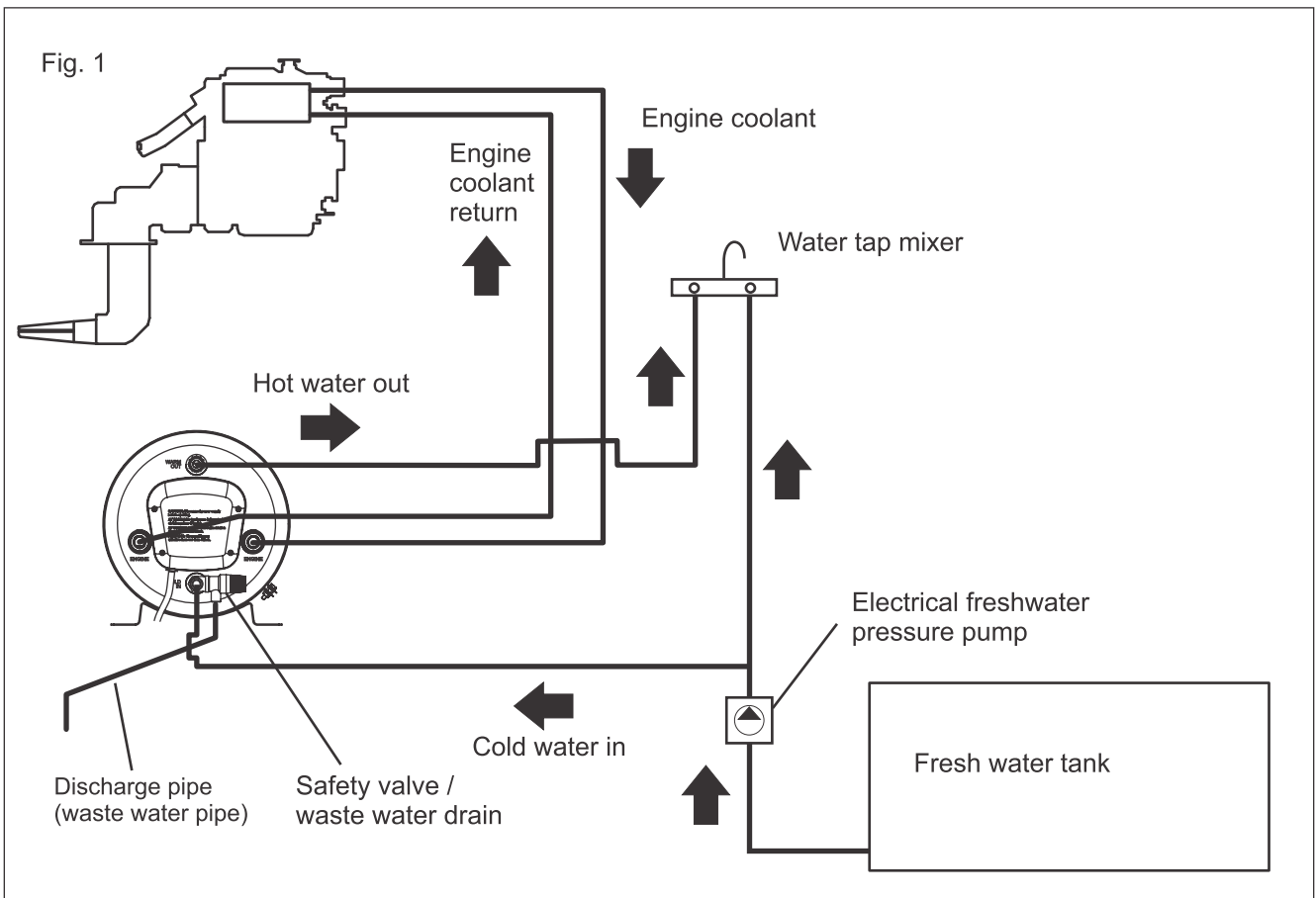
2. Locating the tank

The water heater can be mounted anywhere on the vessel as long as the connections to the engine heat exchanger are below the engine header tank (Fig. 1). It is best to keep the length of the heat exchanger hoses short to keep flow resistance and heat loss to a minimum. In many installations the tank heat exchanger is simply connected in series with the engine coolant circuit. In some installations it is connected in parallel with a flow restrictor/diverter.

The choice depends on the specific recommendations of the engine manufacturer and or installer. Please consult the manufacturer or dealer of your engine for any recommendations they may have for connecting to the engine cooling system.

In case the tank has to be placed above the engine header tank, the engine water hose circuit must be equipped with an air bleeder valve on the highest point. This is available as an extra equipment.

Principal connection diagram



3. Mounting

The Isotherm Spa water heaters are designed to give excellent performance when mounted horizontally and vertically. The drain / safety valve must always be at the lowest point. The mounting brackets can be adjusted to the side for mounting the tank or bulkhead. Always mount the tank to a suitable shelf or bulkhead and **keep in mind the extra weight of the tank when it is full of water.**

See alternative mounting positions fig. 2.

Fig. 3 shows Spa 15, 20 and 25, fig.4 - Spa 30, 40, 50 and 60 water hose connections.

It is to prefer to keep about 30 cm (1 ft.) free space in front of the water heater for future service measures.

Mounting alternatives, horizontal or vertical.

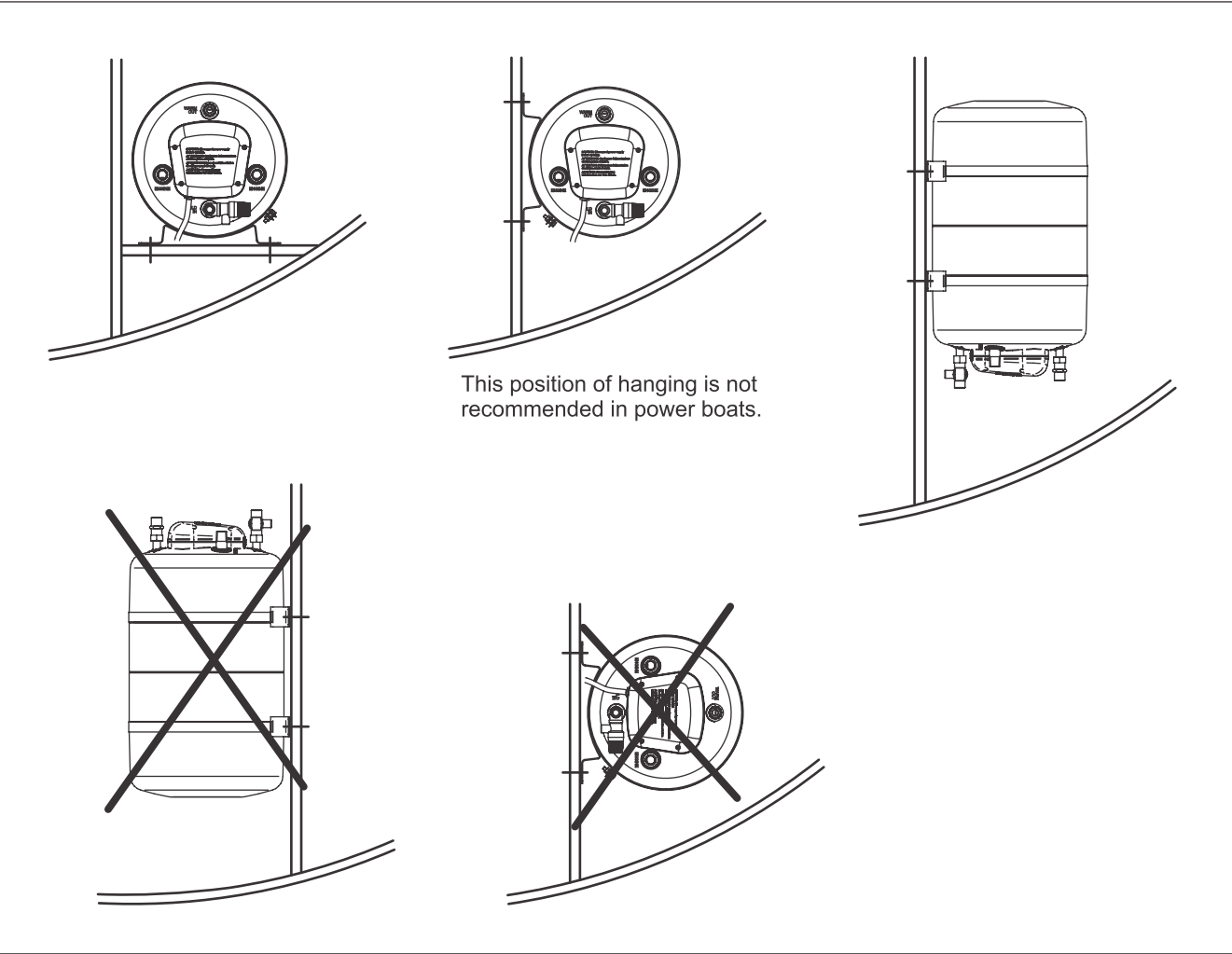


Fig. 2

Isotherm Spa 15, 20 and 25 without and with thermostat mixer valve

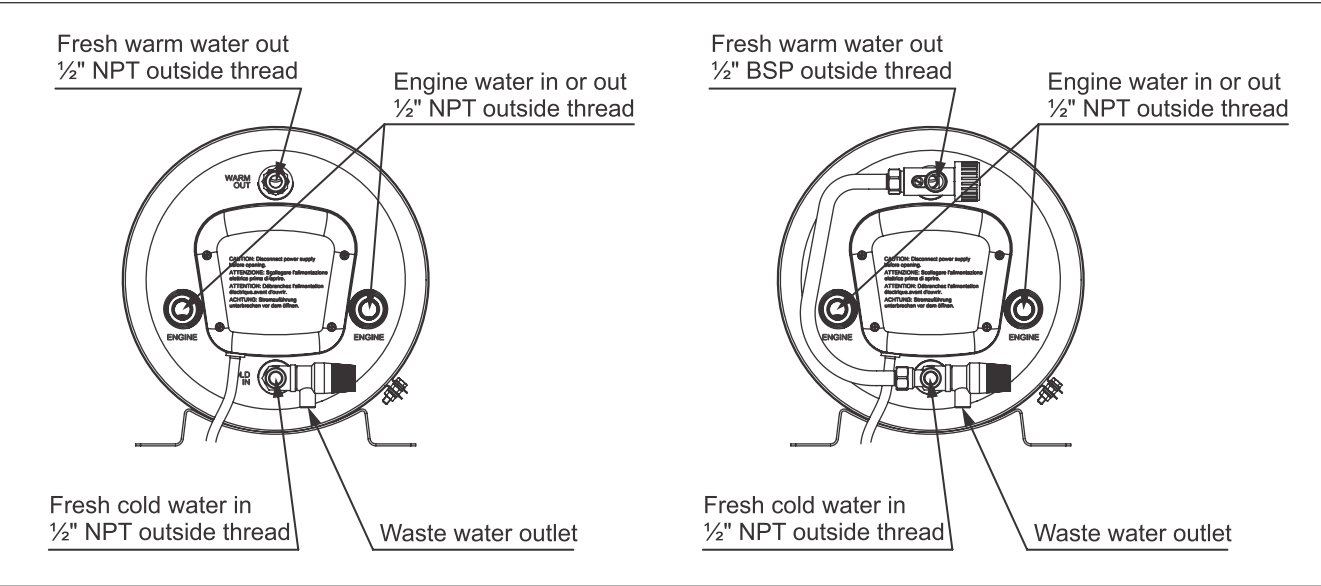


Fig. 3

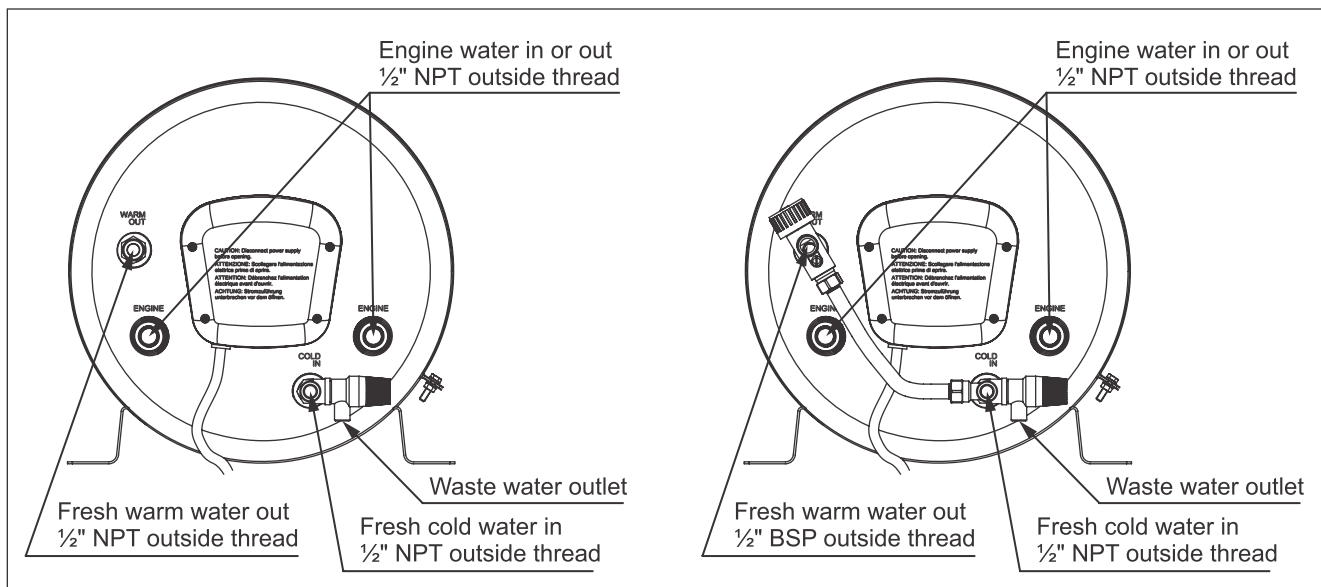


Fig. 4

Please Note:
Hose nipples with straight 1/2" BSP threads fits also to 1/2" NPT outside threads.

4. Connections

4.1 Material:

Use only fittings and accessories made of non-corrosive material such as brass or stainless steel. Avoid plastic fittings on the water heater depending on the heat, unless they are specially made for this purpose. This is important, a leak in this area can cause a sudden engine overheat as well as a dangerous hot water spray.

4.2 Hoses:

For the engine connections use heat resistant (100 °C / 200 °F) reinforced rubber hoses, resistant to anti-freeze and pressure approved for 6 bar / 87 psi. For the fresh water, cold inlet and warm outlet, use heat resistant fresh water hoses (food industry quality). They shall be rated 8 bar / 115 psi. Fasten the hoses carefully with hose clamps. Seal the threaded connections with e.g. Loctite 577 or Bondline T777.

Hose nipples with thread G1/2" (1/2" BSP) fits the connectors on the water heater.

4.3 Connections to engine (see connection diagram, fig. 1):

The water heater may be used with fresh water cooled engines. The flow of cooling water from the engine through the water heater should be at least 2 litres/min. If the boat has two engines, connect the water heater to one engine only. When two water heaters are mounted, they shall be connected in parallel.

Connection to the engine shall done with min. 5/8" / 16 mm hoses and adaptors to avoid restrictions. See the instructions in the engine operators manual, regarding hose connection point.

In the engine cooling circuit feeding the heat exchanger should be installed a monitoring and control device with appropriate temperature setting limiting the temperature of the heat-transfer liquid to 85°C to prevent the activation of the thermal cut-out of the electrical heating element during normal operation.

4.4 Fresh water connections (see connection diagram, fig. 1):

The water heater is fed with fresh water from the electrical pressure pump in the water system. Max working pressure for the pump: 3.8 bar / 55 psi. Please note that the pressure relief valve on the tank is set to 6.0 bar / 87 psi. Fresh water is taken in at the safety valve. The hot water outlet, which also vents the water heater, should be connected to a mixer tap at the sink and/or basin outlet.

Warning! Please note that the hot water is as hot as the engine, there are a risk of scalding! Mix in cold water at the taps. In case the water heater is equipped with a tempering valve (thermo-static mixing valve) a proper temperature of the warm water can be set on the adjustable tempering valve to avoid scalding. The temperature can be set between 38 and 65 °C / 100 and 150 °F.

The discharge pipe(waste water hose) connected to the pressure-relief valve must always have a continuously downward direction and to be in a frost free environment, and its outlets should be permanently connected to the atmosphere (free outlets). There must be no valves or skin fittings fitted to the waste water hose. A small quantity of water can drain from the relief valve when the tank is heated and this is normal. If the water supply pressure exceeds the rated pressure, a pressure reducing valve is to be fitted in the installation.

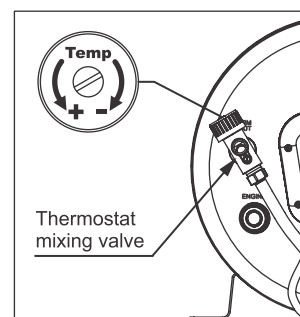


Fig. 5

4.5 Electrical connections:

See wiring diagram fig. 6.

All internal connections are made in the factory. The power supply cable is fitted with a standard EU plug, which should be fitted to a correctly installed socket. This socket, as all "high-voltage" installations on board, must be carried out by an authorized electrician to fulfill valid safety regulations. The water heater is designed to meet regulations in this field. The shore power system installation on board, must include a ground fault circuit interrupter. Make sure the boats electrical system is well grounded both when connected to shore power and during navigation.

When leaving the boat for longer periods, always unplug the cable connector from the socket. This should be done even if the shore power system is shut off, as there can be a difference in the electrical system, between the earth and the sea-water earth of the boat. This can

seriously damage the water heater or the heating element.

Installation of an insulation transformer in the shore power equipment eliminates any risk of galvanic corrosion via the shore power connection.

Always unplug the heater and/or turn off all circuit breakers and disconnect shore power connections before removing the connection cover. The electrical circuit is controlled by a service thermostat set to 75 °C / 167 °F and a double overload protection thermostat (thermal cut-out) that is set to 96 °C / 205 °F. If the overload protector trip, it has to be manually reset. This is done by pressing the small red button on the top of the overload protector.

See section 6.2.

Wiring diagram

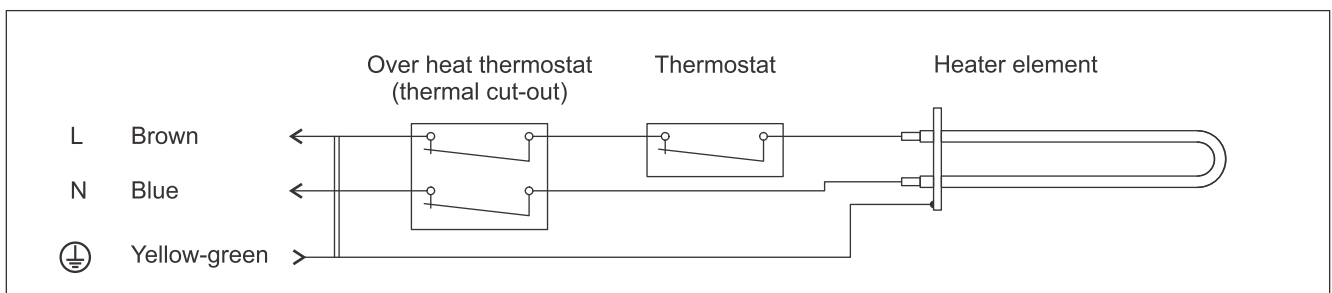


Fig. 6

5. Start up/test

Fill the hot water tank by turning on the water pressure pump and opening a hot water tap to allow air to bleed out of the hoses and/or plumbing.

Check the drain and pressure relief valve by pushing the lever (turning the knob). Water will flow into the drain hose. Make sure the drain hose is not blocked or closed. Pull the lever back to closed position.

Start the engine to check the circulation of the coolant. It will be necessary to add coolant to the system to compensate for the additional volume of the exchanger and hoses. Check for air locks in the connecting hoses and raise and lower these as necessary to clear the air from the hoses before securing the hoses in place.

Lastly plug in the tank and turn on the circuit breaker. Check for proper operation.

6. Maintenance

6.1 Winter drain: When there is a risk of freezing the tank must be drained.

This is done by taking off the hot water hose or opening the air bleeder screw mounted on the mixing valve, if such a valve is mounted. Take the air screw away completely, and open the drain valve by turning the black knob anticlockwise one snap on the safety valve or by lifting the lever. The valve is closed again by tuning further one step anticlockwise or by returning the lever.

If the engine is raw-water cooled the heat exchanger must also be drained by removing the hoses and blowing air into the coils to drain any water. The tank can now be safely left in the vessel over the winter. When leaving the vessel for longer periods, it is recommended to take out the power cord to eliminate the risk of stray current from the shore power earth connections.

6.2 Replacing / re-setting thermostat:

Warning: Be sure to turn power off first!

The immersion heater is 230 V~ or 115 V~. The thermostat equipment has an integrated working thermostat and a double overheat protection thermostat (thermal cut-out). This is manually re-settable, by pushing the red button on the top of the thermostat. (See fig. 8). Also check why the overheat thermostat initially tripped before re-connection the power supply.

Turn off the power! Pull out the cable plug. Take off the front plastic cover (4 screws). Reset overheat thermostat.

Replacing thermostats: Pull off the cable shoes after having noticed their positions. Thermostat sensor ends are put into a tube on the heater element fastening flange. Pull them out. Unscrew fastening screws for the thermostats. Mount new thermostats in opposite order. Be sure sensor ends are properly put into the tube.

When leaving the boat for longer periods, it is recommended to disconnect the power supply cable plug. This should be done even if the shore power system is shut off, as there can be a difference in the electrical system, between the earth lead and the salt water earth of the boat. This can seriously damage the water heater and/or engine with propulsion equipment.

6.3 Replacing heater element

Warning! Be sure to turn power off first!

Drain the tank from water.

Take off the plastic cover, unscrew the four screws at the sides and push the cover downwards. Dismantle the thermostat and the overheat protector from their brackets for better access.

Pull off the wires from the heating element tabs.

Pull out the thermostat sensor ends from the tube on the heater element fastening flange.

Loosen the centre nut, fig. 9-A, and take off the support, fig. 9-B. Put on the nut again on the centre bolt for easier handling, easier to grab by hand.

Push off the mounting flange and rubber gasket inwards, it will come out together with the heater element unit. Turn the heater element unit 90° to the left, the wire tabs shall point to the right.

Twist the unit until the inner end hits the tank to the left.

Pull out the heater element unit through the hole with the left side first.

Unscrew the heater element from the mounting flange.

Mount the new heating element with new seal rings and a new big rubber gasket in the opposite order to the description above. The inner end of the heating element shall point slightly downwards after assembly.

6.4 Supply cord

Caution! If the supply cord is damaged, it must be replaced by authorized Indel Marine / Isotherm technician.

6.5 Pressure relief device / Safety valve

The pressure-relief device is to be operated regularly to remove lime deposits and to verify that it is not blocked.

DANGER: Failure to operate the relief valve easing gear at least once every six months may result in the water heater exploding. Continuous leakage of water from the valve may indicate a problem with the water heater.

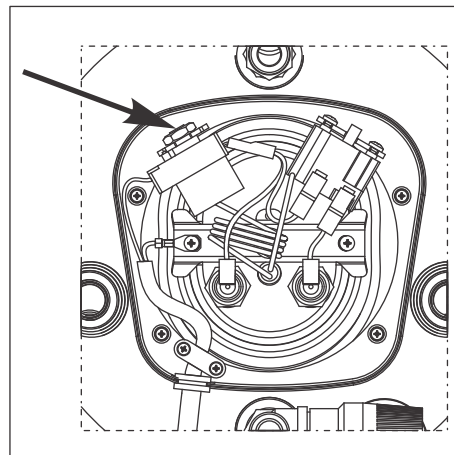


Fig. 7

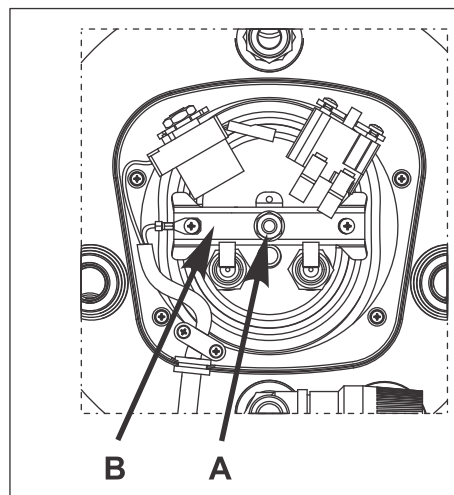


Fig. 8

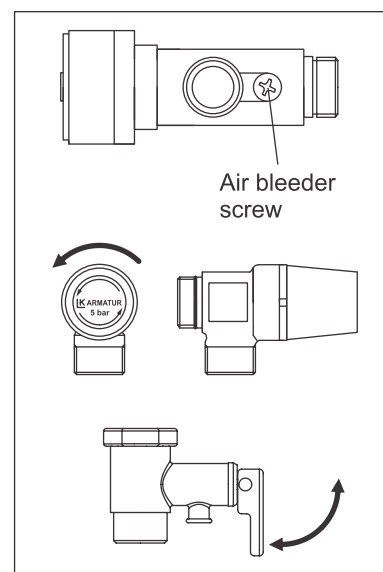


Fig. 9

7. Technical data

Type (Modification) / Code	Volume lit. / gal.	Weight kg / lbs	Heater element	Heater element options	Safety valve	Combined safety and non-return valve	Thermostat mixer valve
Spa15 6P1531SPA0000	15 / 4	7.5 / 16.5	230V~ 750W	115V~ 750W	X	-	-
Spa 15V 6P1531SPA0003	15 / 4	8 / 17.5	230V~ 750W	115V~ 750W	X	-	X
Spa15B 6P1531SPA0100	15 / 4	7.5 / 16.5	230V~ 750W	115V~ 750W	-	X	-
Spa20 6P2031SPA0000	20 / 5.3	9 / 20	230V~ 750W	115V~ 750W	X	-	-
Spa20V 6P2031SPA0003	20 / 5.3	9.5 / 21	230V~ 750W	115V~ 750W	X	-	X
Spa20B 6P2031SPA0100	20 / 5.3	9 / 20	230V~ 750W	115V~ 750W	-	X	-
Spa25 6P2531SPA0000	25 / 6.5	10 / 22	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	-
Spa25V 6P2531SPA0003	25 / 6.5	10.5 / 23	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	X
Spa25B 6P2531SPA0100	25 / 6.5	10 / 22	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	-	X	-
Spa30 6P3031SPA0000	30 / 8	12 / 26.5	230V~ 750W	115V~ 750W	X	-	-
Spa30V 6P3031SPA0003	30 / 8	12 / 26.5	230V~ 750W	115V~ 750W	X	-	X
Spa30B 6P3031SPA0100	30 / 8	12 / 26.5	230V~ 750W	115V~ 750W	-	X	-
Spa40 6P4023SPA0000	40 / 11	13,5 / 30	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	-
Spa40V 6P4031SPA0003	40 / 11	14 / 31	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	X
Spa40B 6P4031SPA0100	40 / 11	13,5 / 30	230V~ 750W	230V~ 750W 230V~ 1200W * 115V~ 1200W *	-	X	-
Spa50 6P5031SPA0000	50 / 13.2	15 / 33	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	-
Spa50V 6P5031SPA0003	50 / 13.2	15.5 / 34	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	X
Spa50B 6P5031SPA0100	50 / 13.2	15 / 33	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	-	X	-
Spa60 6P6031SPA0000	60 / 15.8	17 / 37.5	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	-
Spa60V 6P6031SPA0003	60 / 15.8	17.5 / 38.5	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	X	-	X
Spa60B 6P6031SPA0100	60 / 15.8	17 / 37.5	230V~ 750W	115V~ 750W 230V~ 1200W * 115V~ 1200W *	-	X	-

* - Heating element 1200W is applicable in horizontal position of the appliance **only!**

Dimensions:

See fig. 10, 11 and 12

Material:

Heat exchanger coil, storage tank and connections: Stainless steel AISI 316

Outside cover: Polypropylene Buplen

Mounting brackets: Stainless steel AISI 304

Heater element:

Copper

Insulation:

Polyurethane

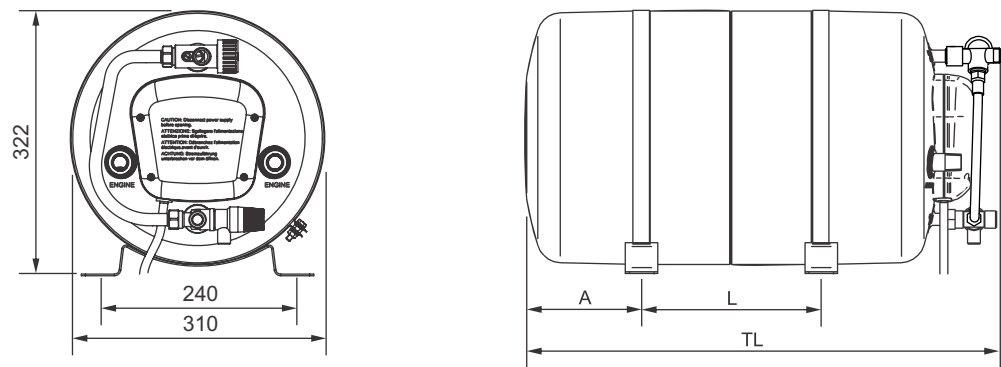
Safety valve:

6 bar / 87 psi

Certification:

The water heaters complies with the requirements of Directives 2014/35/EU and 2014/30/EU and are marked with CE.

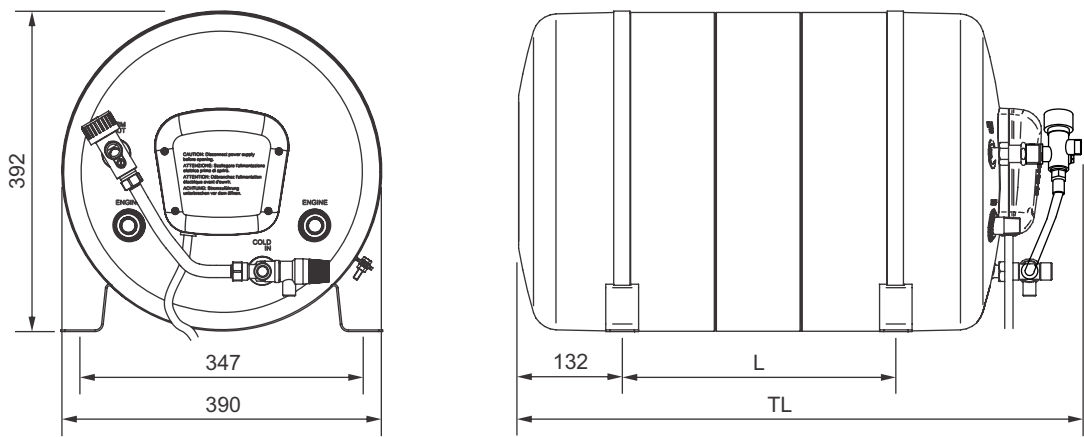
Dimensions Spa 15, 20 and 25



Type	Volume (lit.)	L (mm)	TL (mm)	A (mm)
Spa 15	15	200	475	100
Spa 20	20	210	575	145
Spa 25	25	310	675	145

Fig. 10

Dimensions Spa 30, 40 and 50



Type	Volume (lit.)	L (mm)	TL (mm)
Spa 30	30	220	560
Spa 40	40	325	665
Spa 50	50	430	770

Fig. 11

Dimensions Spa 60 (60 lit.) (mm)

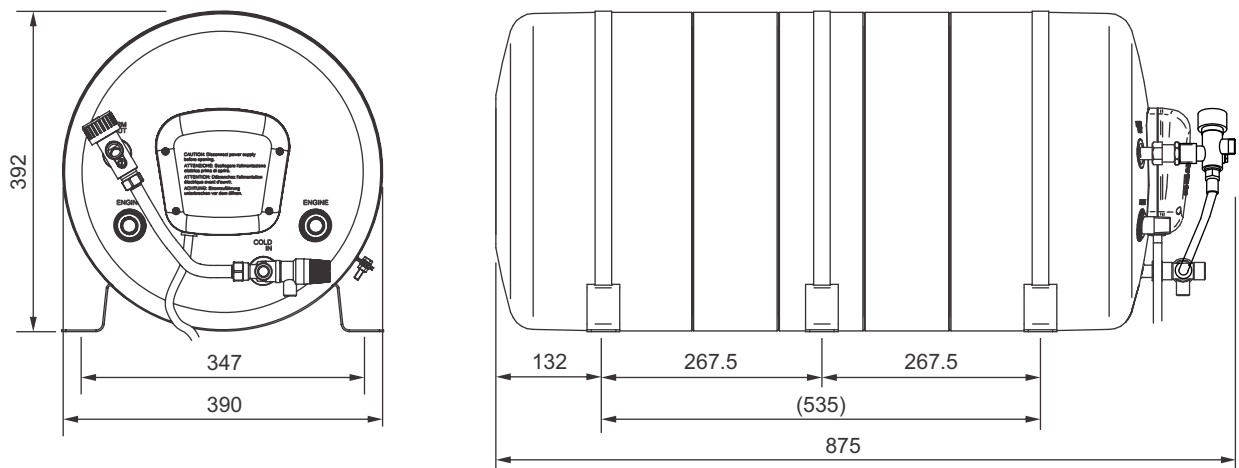


Fig. 12

8. Warranty

The Indel Marine warranty complies with the EU directive 2019/771

8.1 Period of validity

The warranty for all Isotherm water heaters is valid for 2 years concerning costs for labor for repair and replacement but only if effected by authorized service points of the IM network.

5 years validity for leakage from the inner tank or the heat exchange coil. (labor excluded after the first 2 years).

The warranty is valid only for water heaters installed in boats, it is not valid for water heaters installed in recreational vehicles (RV) or other installations than marine.

The period of validity starts from:

- a) The sales date of the product indicated in the receipt or invoice
- b) The sales date indicated in the invoice or registration of the first sale of the boat in which the product is installed, if installed by the producer of the boat.
- c) If none of above is available, the validity starts from year and the week of production indicated in the S/N (serial number) on the label on the product.

Replacement of a product or a component does not vary the period of validity.

8.2 The warranty covers:

- Replacement or repair of the product or one or more components recognized as defect by production failure.
- Breakage or dysfunction of components within the validity of the warranty in spite of proven correct installation and correct usage.
- Labor and travel on basis of the Operation Procedures in this document.
- Costs for shipment of the product in replacement (except ev. costs for custom clearance)

8.3 The warranty does not cover defects or damage caused by:

- negligence or carelessness or misuse
- wrong installation or incautious handling
- wrong electrical connections
- undersized cables
- inaccurate maintenance or maintenance effected by not authorized personnel
- lack of observation of the instructions indicated in the dedicated user's manual
- transport damages
- products installed elsewhere than in boats
- leakage of water from boilers in which it has been used not pure water or not freshwater or water with high electrical conductivity or high salt content.
- costs for custom clearance
- proffessional use
- damage caused by weathering
- costs for dismantling and/or re-mounting of furniture or other structures

8.4 Info necessary to establish if a case is covered by the warranty:

- Part number (written on the label on the product)
- S/N (serial number) (written on the label on the product)
- Invoice, receipt or registration document (see point regarding validity)
- Type of boat
- Detailed description of the defect. (If possible enclose pictures)
- Description of the installation. (If possible enclose pictures)

(In case it is established that the case is not covered by the warranty, the customer must pay for eventual repair, replacement, labor, travel and transport. IM is not obliged to cover any costs.)

8.5 Operation Procedures to apply once established that the case is covered by the warranty

Warranty interventions must only be made by service partners of IM (see list on www.Indelb.com) IM does not cover costs of interventions made by others.

The technician of the service point authorized by IM goes on board if the boat is situated max 100 km from the service point. IM covers the cost of such travel. If the boat is more than 100 Km away from the service point, the boat owner can chose to pay the technician for the travel (payment directly to the technician) or move the boat closer.

IM does not reimburse any money for spare parts bought elsewhere than from IM or an official IM Distributor.